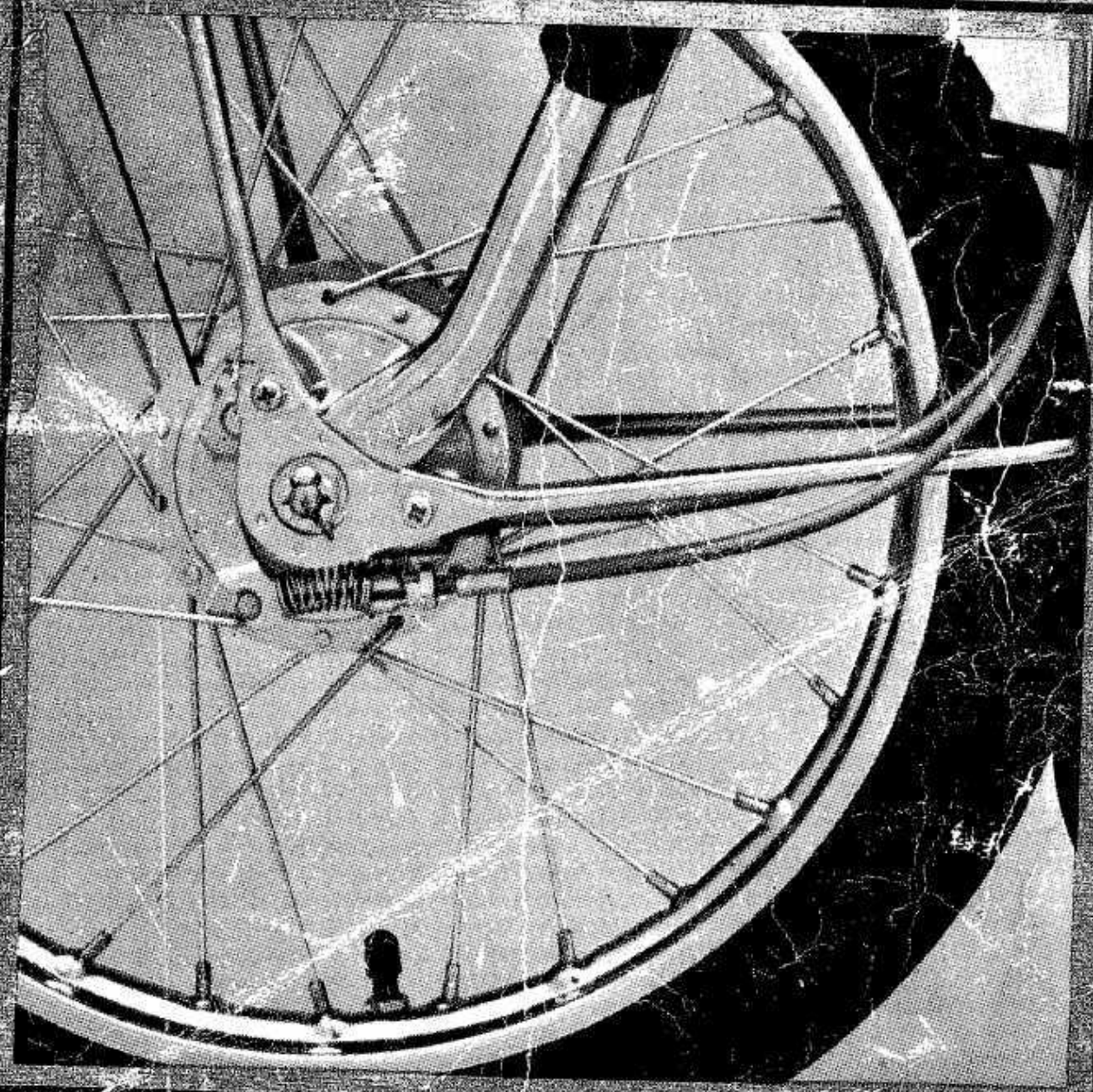


# QT50F Service Manual



- SPECIFICATIONS
- EXPLODED VIEWS
- RECOMMENDED MAINTENANCE
- TUNE-UP AND OVERHAUL PROCEDURES

LIT-11616-01-31

## NOTICE

This manual has been written by Yamaha Motor Company for use by Authorized Yamaha Dealers and their qualified mechanics. In light of this purpose it has been assumed that certain basic mechanical precepts and procedures inherent to our product are already known and understood by the reader. This service manual has been written to acquaint the mechanic with common disassembly, inspection, reassembly, maintenance, and troubleshooting procedures associated with this machine.

The Research, Engineering, and Service Department of Yamaha are continually striving to further improve all models manufactured by the company. Modifications are therefore inevitable and significant changes in specifications or procedures will be forwarded to all Authorized Yamaha Dealers and will, where applicable, appear in future editions of this manual.

Particularly important information is distinguished in this manual by the following notations:

**NOTE:** .....A NOTE provides key information to make procedures easier or clearer.

**CAUTION:** .....A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle.

**WARNING:** .....A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

### QT50F SERVICE MANUAL

1st Edition - March 1979  
2nd Printing, November 1980 OCL  
3rd Printing, July 1981 OCL

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LIT-11616-01-31

# SECTION INDEX

<b>GENERAL INFORMATION</b>	<b>1</b>
<b>PERIODIC INSPECTION AND ADJUSTMENTS</b>	<b>2</b>
<b>ENGINE OVERHAUL</b>	<b>3</b>
<b>CARBURETION</b>	<b>4</b>
<b>CHASSIS</b>	<b>5</b>
<b>ELECTRICAL</b>	<b>6</b>
<b>APPENDICES</b>	<b>7</b>

# CHAPTER 1. GENERAL INFORMATION

1-1. MACHINE IDENTIFICATION.....	1-2
1-2. SPECIAL TOOLS.....	1-2