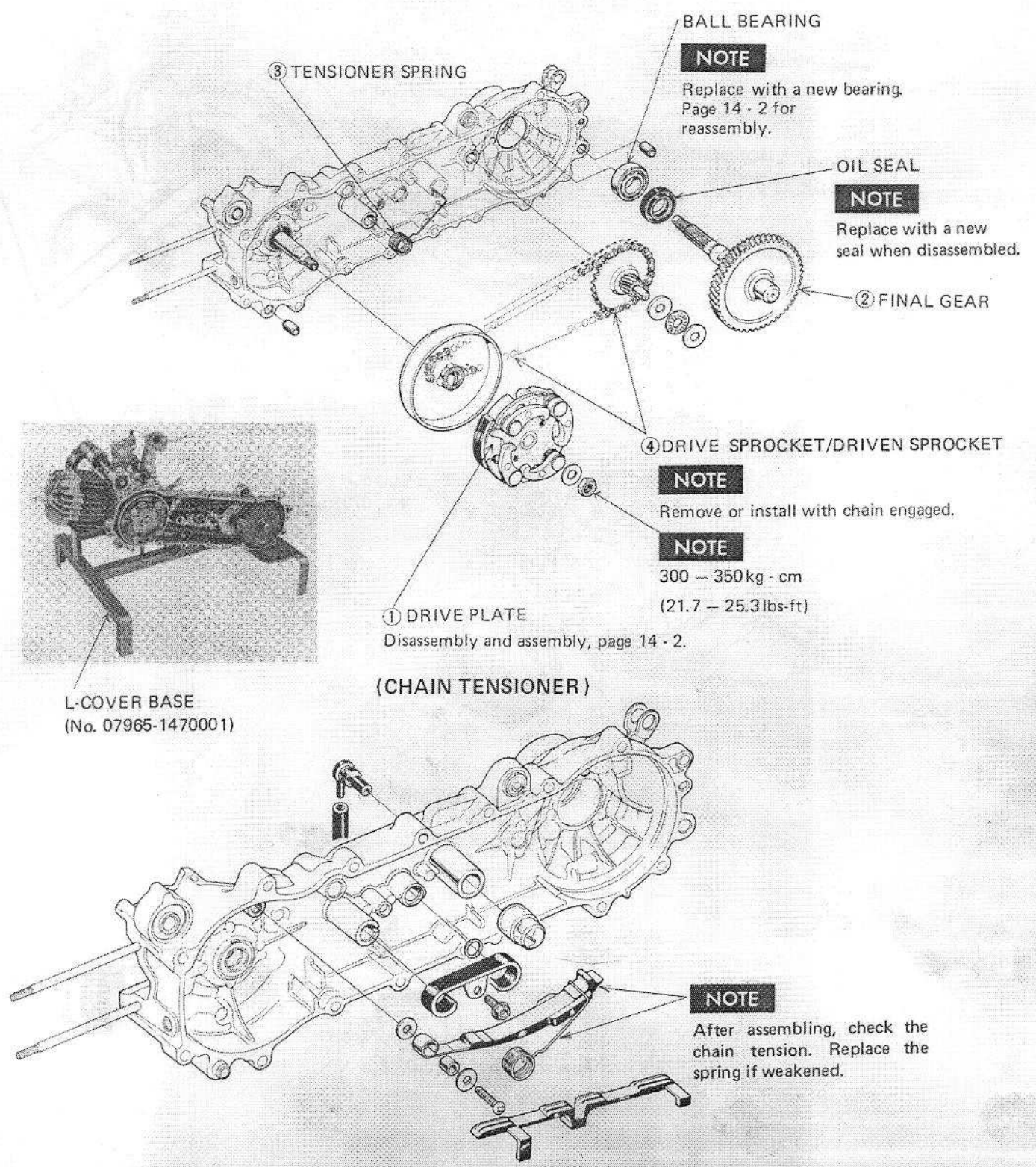




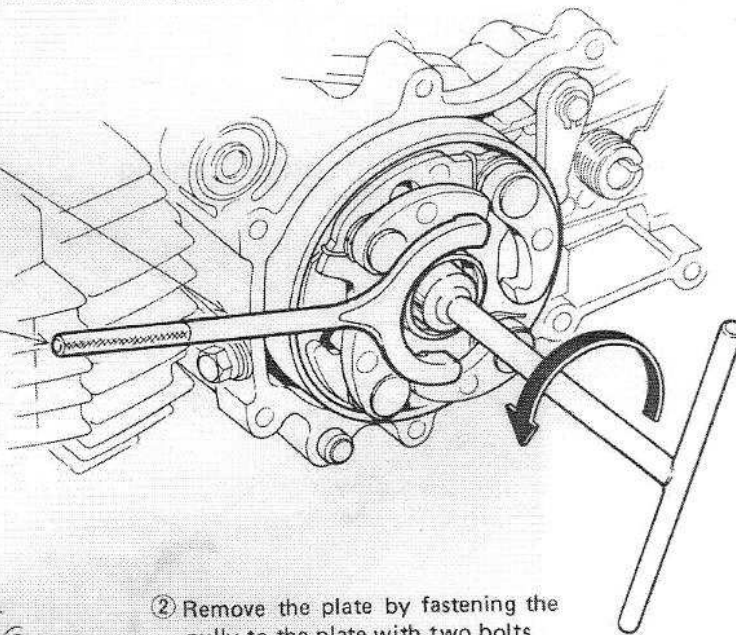
**CLUTCH/FINAL DRIVE GEAR**



(DRIVE PLATE DISASSEMBLY/ASSEMBLY)

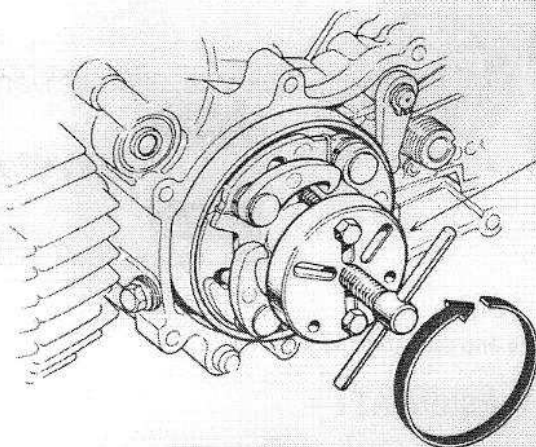
- ① Remove the nut while the tool is engaged with the ratchet pawls.

FLYWHEEL HOLDER  
(No. 07925-0010001)



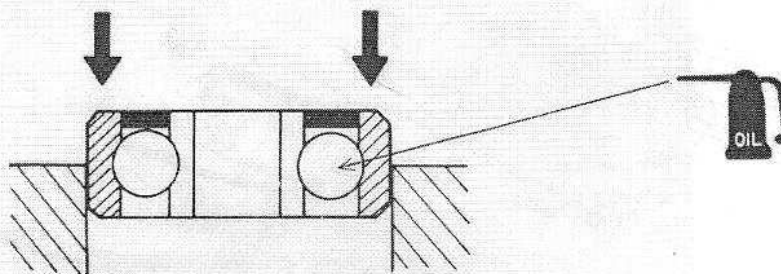
- ② Remove the plate by fastening the pulley to the plate with two bolts.

CLUTCH PULLER  
(No. 07935-8050000)



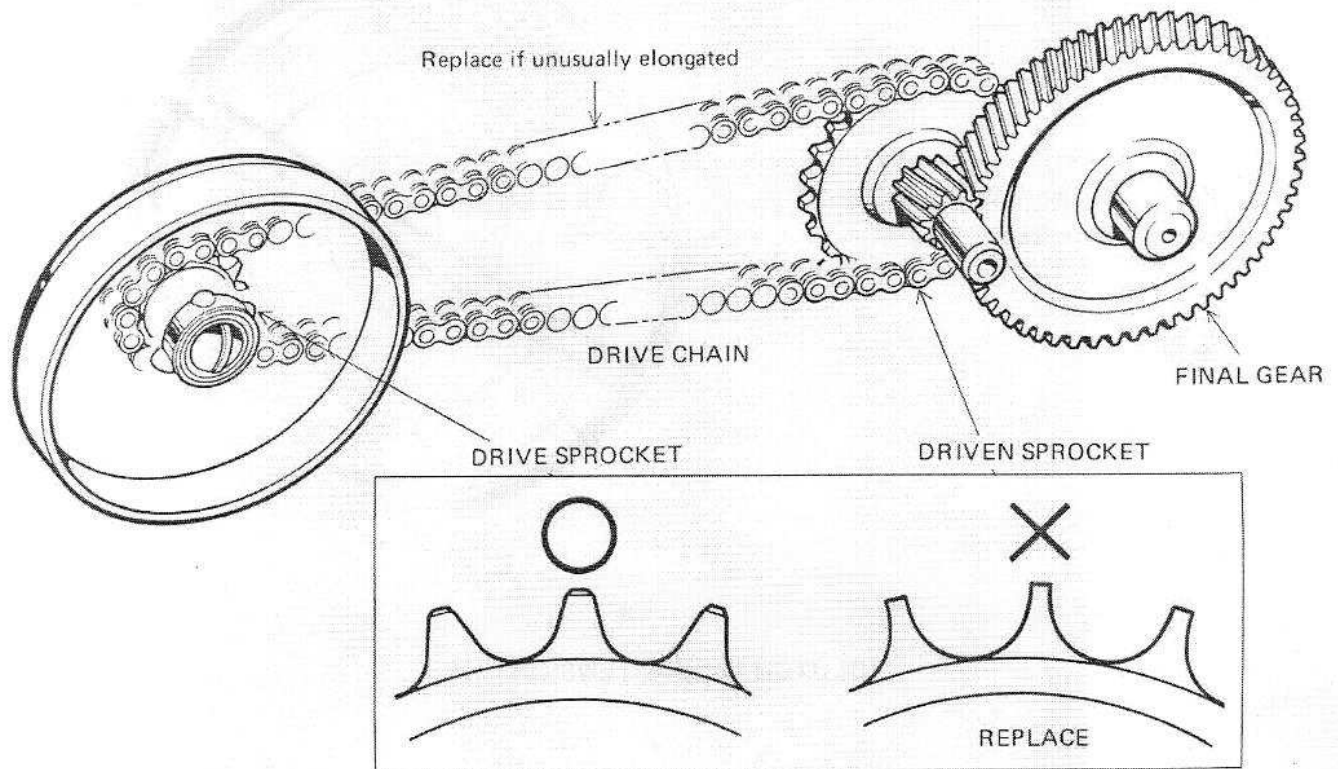
(BALL BEARING ASSEMBLY)

To install, drive outer race squarely to outer race.

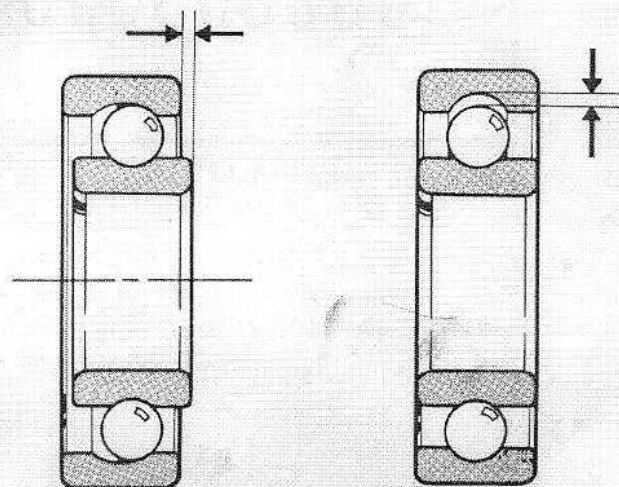




(INSPECTING DRIVE AND DRIVEN SPROCKETS FOR WEAR)



(BALL BEARING LOOSENESS)



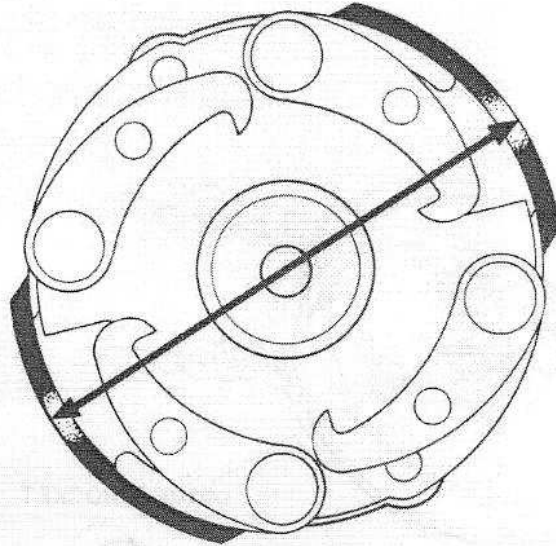
EXCESSIVE LOOSENESS (Replace)

EXCESSIVE LOOSENESS (Replace)

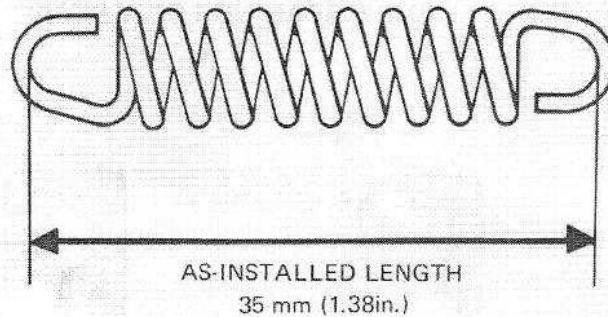


## (CLUTCH SHOE WEAR)

103.8 – 103.9mm (4.0826 – 4.0905 in.)  
Service Limit: 103.6mm (4.0787 in.)



## (CLUTCH SPRING TENSION)



15 kg/35mm (33.1lbs/1.38 in.)  
Service Limit: 13.5 kg/35mm (29.8lbs/1.38 in.)